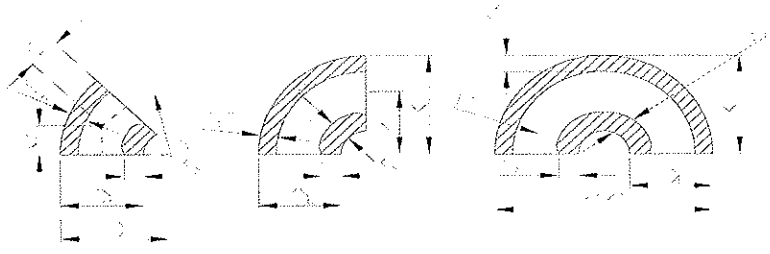
AGT
GERMAN TECHNICS

Industrial Components and Equipment

Bend

DIN 2605, Teil 1

Bauart r ≈ 1,0 x d_a
Bauart r ≈ 1,5 x d_a
Bauart r ≈ 2,5 x d_a
Bauart r ≈ 5,0 x d_a
Bauart r ≈ 10,0 x d_a



DN	d_a	Bauart	1	2	3	4	5	r	b	e
		2			2.0	3.2	4.0	17.5	28	7
15	**21.3**	3	1.6	-				28.0	38	12
		5						42.5	53	18
		2						25.0	39	10
20	**26.9**	3	1.6	-	2.3	3.2	4.0	29.0	43	12
		5						57.5	71	24
		2						25.5	42	10
25	**33.7**	3	2.0	-	2.6	3.2	4.0	38	56	16
		5						72.5	90	30
		2						32	53	13
32	**42.4**	3	2.0	-	2.6	3.6	4.0	48	69	20
		5						92.5	114	38
		2						38	62	16
40	**48.3**	3	2.0	-	2.6	4.0	5.0	57	82	24
		5						107.5	132	45
		2						51	81	21
		3						76	106	32
50	**60.3**	5	2.0	-	2.9	4.5	5.6	135	165	56
		10						254	284	105
		20						508	538	210
		2						63	102	26
		3						95	133	39
65	**76.1**	5	2.3	-	2.9	5.0	7.1	175	213	73
		10						318	356	132
		20						635	673	263
		2						76	121	32
		3						114	159	47
80	**88.9**	5	2.3	-	3.2	5.6	8.0	205	250	85
		10						381	425	158
		20						762	806	316
		2						102	159	42
		3						152	210	63
100	**114.3**	5	2.6	-	3.6	6.3	8.8	270	327	112
		10						508	565	210
		20						1016	1073	421
		2						127	197	53
100	**139.7**	3	2.6	-	4.0	6.3	10.0	190	260	79
125	**139.7**	5	2.6	-	4.0	6.3	10.0	330	400	137
		10						635	705	263
		20						1270	1340	526

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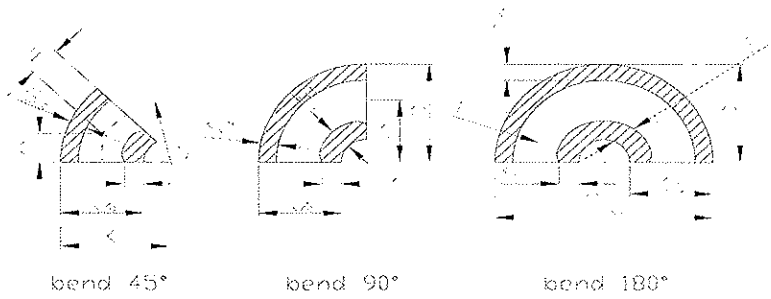

		2						152	237	63
		3						229	313	95
150	**168.3**	5	2.6	4.0	4.5	7.1	11.0	390	474	162
		10						762	846	316
		20						1524	1608	631
		2						203	313	84
		3						305	414	126
200	**219.1**	5	2.9	4.5	6.3	8.0	12.5	510	620	211
		10						1016	1126	421
		20						2032	2142	842
		2						254	391	105
		3						381	518	158
250	**273**	5	2.9	5.0	6.3	8.8	-	650	787	269
		10						1270	1407	526
		20						2540	2677	1052
		2						305	467	126
		3						457	618	189
300	**323.9**	5	2.9	5.6	7.1	10.0	-	775	937	321
		10						1524	1686	631
		20						3048	3210	1263
		2						356	533	148
		3						533	711	221
350	**355.6**	5	3.2	5.6	8.0	11.0	-	850	1028	352
		10						1778	1956	737
		20						3556	3734	1473
		2						406	610	168
		3						5610	813	253
400	**406.4**	5	3.2	6.3	8.8	12.5	-	970	1173	402
		10						2032	2235	842
		20						4064	4267	1683
		2						457	686	189
		3						686	914	284
450	**457**	5	4.0	6.3	10.0	-	-	1122	1350	465
		10						2286	2515	947
		20						4572	4801	1894
		2						508	762	210
		3						762	1016	316
500	**508**	5	4.0	6.3	11.0	-	-	1245	1500	516
		10						2540	2794	1052
		20						5080	5334	2104

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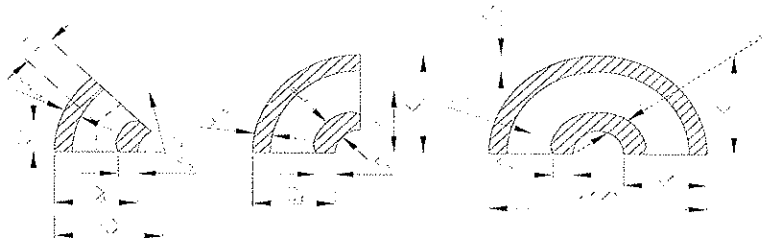

		2						610	914	253
		3	5.0	6.3	12.5	-	-	914	1219	379
600	**610**	5	5.0	6.3	12.5	-	-	1525	1830	632
		10						3050	3355	1263
		20						6100	6405	2527
		2						711	1066	295
		3						1067	1422	442
700	**711**	5	5.0	7.1	12.5	-	-	1778	2133	737
		10						3555	3911	1473
		20						7110	7466	2945
		2						813	1220	337
		3						1219	1626	505
800	**813**	5	5.6	8.0	12.5	-	-	2033	2439	842
		10						4065	4472	1684
		20						8130	8537	3368
		2						914	1371	379
		3						1372	1829	568
900	**914**	5	6.3	10.0	12.5	-	-	2285	2742	947
		10						4570	5027	1893
		20						9140	9597	3786
		2						1016	1524	421
		3						1524	2032	631
1000	**1016**	5	6.3	10.0	12.5	-	-	2540	3048	1052
		10						5080	5588	2104
		20						10160	10668	4208
		2						1220	1830	505
		3						1830	1440	758
1200	**1220**	5	6.3	12.5	-	-	-	3050	3660	1263
		10						6100	6710	2527
		20						12200	12810	5053
		2						1420	2130	588
		3						2130	2840	882
1400	**1420**	5	6.3	12.5	-	-	-	3550	4260	1471
		10						7100	7810	2941
		20						14200	14910	5882
		2						1620	2430	671
		3						2430	3240	1007
1600	**1620**	5	6.3	12.5	-	-	-	4050	4860	1678
		10						8100	8910	3355
		20						16200	17010	6710